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Technical Report

Propeller Inflow Measurements on an Air Cushion Landing Craft Vehicle (LCAC)

by

Scott Gowing



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CONTENTS

ABSTRACT	1
ADMINISTRATIVE INFORMATION	1
INTRODUCTION	1
TEST CONDITIONS	2
EXPERIMENTAL EQUIPMENT	4
Kiel probe rake assembly	4
Instrumentation	5
TEST SEQUENCE	6
DATA REDUCTION	7
Reference Probe.....	7
Data Adjustments	9
Data Accuracy	9
RESULTS	10
CONCLUSIONS	14
ACKNOWLEDGEMENTS	15
REFERENCES	17

TABLES

Table 1 LCAC vehicle and wind conditions.....	3
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FIGURES

Figure 1 LCAC test vehicle.....	2
Figure 2 M60 tank payload.....	2
Figure 3 Kiel probe rake assembly (diagonal orientation).....	4
Figure 4 Kiel probes on rake.....	5
Figure 5 Instrument system.....	6
Figure 6 Ratio of corrected average reference probe to LCAC speeds.....	8
Figure 7 Comparison of upwind and downwind data.....	9
Figure 9 25 knot velocities.....	11
Figure 10 35 knot velocities.....	12
Figure 11 45 knot velocities.....	13
Figure 12 Views of starboard propeller.....	14

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ABSTRACT

Air inflow velocity data are presented for the starboard propulsion propeller of an LCAC vehicle. Data at various radial and angular locations centered on the propeller shaft are shown for two stations upstream of the propeller but behind the LCAC superstructure. Test conditions include multiple speeds over water as well as bollard conditions at full power. Severe velocity deficits are found in the lower outboard quadrant of the inflow, and these deficits become more severe closer to the back face of the superstructure.

ADMINISTRATIVE INFORMATION

This work was sponsored by Naval Coastal Systems Station, Dahlgren Div, NSWC for an Office of Naval Research (ONR) Program, Element 0603236N, Task 02915. The work was conducted by the Naval Surface Warfare Center, Carderock Division (NSWCCD), Hydromechanics Directorate, Propulsion and Fluid Systems Department (Code 5400) under work unit number 03-1-5400-820 in March and April of 2003.

INTRODUCTION

Propeller propulsion for naval vehicles involves simultaneously satisfying requirements for powering, engine characteristics, acoustics and vibration, space constraints, etc. that often conflict with each other for optimization. In the case of the design of the LCAC propulsion propeller, space constraints and power plant arrangements force the propeller to be located behind the craft's superstructure. The superstructure wake creates asymmetry in the propeller inflow, leading to unsteady blade forces that create noise and vibration as well as efficiency losses in the form of shed vorticity. Although these asymmetries in the flow cannot be eliminated within the existing design constraints, the design of a subsequent propeller can be improved by adapting the design (blade section, rake, skew, pitch, material, etc) to the inflow as it exists. Towards this end, computer codes can predict the propeller inflow to some accuracy and be used as design guidance, but these codes can be sensitive to various phenomena that are difficult to fully replicate in a complicated flow field such as a superstructure wake. Physical air velocity measurements can serve to either calibrate or verify a numerical prediction, or be used by themselves for mapping the propeller inflow and serving as input to the propeller design.

Towards this end, NSW Code 5400 was tasked with measuring the inflow to the starboard propeller on an LCAC vehicle over a range of speeds, including bollards, at a couple of planes between the propeller and superstructure. The port propeller inflow was not measured because of time and money constraints, hence it is assumed to be a symmetric mirror image of the starboard inflow. The port and starboard superstructures are similar enough in the back that this is a reasonable assumption.

TEST CONDITIONS

Measurements were made at 25, 35, and 45 knots going both upwind and downwind on a ESE-WNW track in St. Andrews bay, adjacent to Panama City, FL. The test was done on LCAC hull number 66 carrying an M60 tank as payload in the center of the craft. Figure 1 shows an overview of the craft and Figure 2 shows the tank. Table 1 shows the actual vehicle conditions, including weather data from the hourly records of Tyndall Air Force Base located adjacent to St. Andrews Bay.

Because the lift fan engines and propeller engines have to run at the same RPM, the only vehicle thrust adjustment is varying the propeller pitch. These data including their statistics are also shown in Table 1. The maximum propeller pitch (maximum thrust) is 42 degrees. The standard deviation of the pitch is a measure of the varying wind gust loads on the vehicle.



Figure 1 LCAC test vehicle



Figure 2 M60 tank payload

Table 1 LCAC vehicle and wind conditions

		rake		heading (deg)				speed (kts)				direction	wind data mean speed	gust ¹ speed	propeller pitch (deg)			
run	Vship	orientation	position	mean	std dev	min	max	mean	std dev	max	min	(deg)	(kts)	(kts)	mean	std dev	max	min
3	full power	diag.	midway									300	10		40.2	0.1	40	40
4	25 kts	diag.	midway	109	4	100	118	26.7	1.0	25	29	300	10		17.7	1.8	14	21
5	35 kts	diag.	midway	121	4	113	130	36.1	0.9	34	38	300	10		19.5	2.2	15	24
6	25 kts	diag.	midway	304	6	292	317	27.5	1.0	26	29	300	12		25.4	2.7	20	31
7	35 kts	diag.	midway	292	3	287	298	37.6	1.0	36	40	300	12		28.1	1.7	25	31
8	45 kts	diag.	midway	119	6	108	131	45.3	1.1	43	48	300	12		26.2	1.2	24	29
9	45 kts	diag.	midway	298	6	286	311	48.2	1.2	46	51	300	12		31.3	1.8	28	35
11	full power	ortho.	midway									290	13		40.0	0.0	40	40
13	25 kts	ortho.	midway	111	6	100	122	26.6	1.0	25	29	320	16		17.8	1.8	14	21
14	25 kts	ortho.	midway	299	4	292	307	27.3	0.8	26	29	320	16		26.2	1.8	23	30
15	35 kts	ortho.	midway	114	5	103	124	36.6	0.8	35	38	320	16		19.4	1.4	17	22
16	35 kts	ortho.	midway	297	1	295	299	37.9	0.7	37	39	320	16		26.6	0.8	25	28
17	45 kts	ortho.	midway	115	5	106	124	45.1	1.2	43	47	320	16		26.3	2.1	22	30
18	45 kts	ortho.	midway	301	7	288	315	48.2	1.1	46	50	320	16		31.3	2.6	26	37
21	full power	ortho.	downstr m									300	14		40.1	0.0	40	40
22	25 kts	ortho.	downstr m	109	8	94	124	26.7	1.2	24	29	300	14		17.7	3.6	11	25
23	35 kts	ortho.	downstr m	123	8	108	138	35.8	1.2	33	38	300	14		29.3	3.6	22	36
24	25 kts	ortho.	downstr m	305	4	296	313	26.8	1.1	25	29	300	11	18	37.4	1.5	34	40
25	35 kts	ortho.	downstr m	297	2	293	301	37.4	1.4	35	40	300	11	18	36.2	6.2	24	49
26	45 kts	ortho.	downstr m	116	8	101	131	46.2	1.2	44	49	300	11	18	38.3	2.0	34	42
27	45 kts	ortho.	downstr m	298	3	291	304	48.1	1.3	46	51	300	11	18	30.7	2.7	25	36
30	full power	diag.	downstr m									290	10		no data	no data	no data	no data
31	25 kts	diag.	downstr m	108	5	99	117	26.1	1.7	23	30	290	10		20.2	5.8	9	32
32	35 kts	diag.	downstr m	122	7	107	137	35.4	0.7	34	37	290	10		22.7	3.0	17	29
33	25 kts	diag.	downstr m	304	5	295	313	26.8	2.4	22	32	290	10		36.0	5.6	25	47
34	35 kts	diag.	downstr m	298	7	285	312	37.8	1.7	34	41	290	10		40.2	5.2	30	51
35	45 kts	diag.	downstr m	123	6	110	135	44.6	1.6	41	48	290	10		28.6	7.2	14	43
36	45 kts	diag.	downstr m	301	6	289	312	47.7	1.0	46	50	290	10		28.6	5.3	18	39

1) Gusts are noted if maximum wind speed exceeds minimum wind speed by 5 knots or more.

EXPERIMENTAL EQUIPMENT

Kiel probe rake assembly

The Kiel probe rake assembly was composed of 2 in. aluminum pipe pieces fixtured to a collar that clamped around the propeller drive shaft housing. The collar design allowed the pipe pieces to be assembled perpendicular to each other in the vertical and horizontal planes (“orthogonal orientation”), or at a 45-degree angle to that position (“diagonal orientation”). The rake was positioned at two streamwise positions, 7 ft 6 in. forward (“midway position”) and 4 ft 4 in. forward (“downstream position”) of the propeller, respectively. The pipe ends were attached to the vehicle superstructure with cables or bolts for support. Figure 3 shows the arrangement, and Figure 4 shows a typical Kiel probe. Each Kiel probe was pneumatically connected with 1/16 in. plastic tubing to the Scanivalve module, and all tubes were made the same length to make the response time of each probe equal. The probes were frequently purged with high-pressure nitrogen to insure that they did not clog with water spray. Although the tubing was only 1/16 in. on the inside and the Kiel probe taps were 0.047 in. internal diameter, the body of the Kiel probe was ¼ in., and this allowed for a small amount of water to collect inside the Kiel probe without blocking the pneumatic connection. Five probes were used on each rake arm at radii of 0.25, 0.50, 0.66, 0.79, and 0.90 of the inlet radius (6.50 ft).



Figure 3 Kiel probe rake assembly (diagonal orientation)



Figure 4 Kiel probes on rake

Instrumentation

The Kiel probes were connected to a differential pressure transducer, and the reference side of the transducer was connected to a static pressure tube placed in the center of the rake assembly. The resulting differential measurement represented the dynamic pressure of the air stream, and the velocity was derived from that value using air densities calculated from measured pressure, temperature, and relative humidity. The Kiel probe measures total pressure up to yaw or pitch angles of 45 degrees with no correction. The pressure from each Kiel probe was sequentially connected (“scanned”) to the transducer using a Scanivalve Pressure Scanning Module with 48 pressure ports. The strain-gaged differential transducer fit inside the Scanivalve module and had a pressure range of 18 in. of water.

To account for wind variations, a transducer was also connected to an independent Kiel probe rigged on top of the mast station atop the port cabin. Its data were collected simultaneous with each probe measurement of the rake.

A 10 torr Barocel differential pressure standard was used to calibrate the transducers through the Scanivalve system. Each scan of the Scanivalve measured the pressure relative to the reference pressure for a shunted zero value, as well as the pressure from the Barocel standard. This provided a check of the transducer zero-drift and gain errors.

All data were collected at 100Hz for 5 seconds using a laptop computer with LabView software, and the pressures were allowed to stabilize for two seconds after switching ports. Previous laboratory measurements showed the system had a 99% response time of 10 seconds for

step pressure changes at the ends of the 1/16 in. tube, but the response time for pressure stabilization between scanned ports was in the order of tenths of a second. Figure 5 shows the instrument system.



Figure 5 Instrument system

TEST SEQUENCE

Once the rake assembly was positioned, the probes were flushed with compressed nitrogen to make sure that no water clogged the lines, and readings were taken. These “zeros” were examined to look for high values that would indicate a problem. The data were not always a perfect zero because of wind passing over the probes and causing small readings.

The vehicle was then brought to full power and bollard conditions were run without lifting off the parking pad. (The actual engine RPM varied from day-to-day depending on ambient air conditions). After the bollards run, the vehicle lifted off and headed ESE (downwind) down St. Andrews Bay. Typically data were collected at 25 knots and 35 knots before turning around and heading in the reverse direction and repeating the data set. A separate run was made for the 45 knot test, again in both directions. The resulting vehicle tracks were within about 10 degs of the wind vector for the two downstream rake positions and the midway diagonal rake position. For the midway orthogonal rake position, the wind was about 27 degs off the port quarter going downwind, and 21 degs off the starboard bow going upwind. During a test run, the pilot tried to maintain constant vehicle speed regardless of wind gusts, as opposed to maintaining

constant propeller pitch or thrust. The bow thrusters were kept in the straight ahead position to avoid blowing air into the propeller inflow. These thrusters are yawed outboard at 18 degrees in this position.

After completing a set of runs with the rake in one position, the vehicle returned to base to move the rake and its support frame. For the downstream rake position, a handrail interfered with the rake but it was cut away and repaired after the tests.

DATA REDUCTION

The differential pressures measured for each Kiel probe were converted to velocity values using air density calculated from the vehicle barometer and engine inlet temperature gage, and corrected for water vapor density determined from the morning weather report and a psychometric chart. (The moisture content of the air was assumed to be constant throughout the day).

Reference Probe

The differential pressure from the reference Kiel probe atop the port cabin station was corrected to be relative to the port cabin air pressure (instead of the static pressure ahead of the propeller), and the wind velocity was calculated assuming the static pressure at the reference probe equaled the port cabin pressure. The port cabin had a vent to the middle deck area, so this seemed like a reasonable assumption.

Originally the reference probe data was intended to provide a normalization for the Kiel probe data in one of two ways. The difference of the measured wind velocity relative to the vehicle speed could be linearly subtracted or added to the Kiel probe velocities, or the reference probe velocity itself could simply be used as the reference speed. Examination of the reference probe data showed a difficulty, however. The average of the reference probe velocity data combined for the upwind and downwind tracks, at a given speed, was consistently 53% higher than the corresponding average of the vehicle speeds, instead of being equal to it. This phenomenon can physically be explained if the reference probe had been located in an area of accelerated flow over the vehicle bow. By reducing the reference probe velocities by this average ratio, the resulting average reference probe velocities and vehicle velocities were within a few percent of each other among the four tests run with the different rake positions and the three speeds. Figure 6 shows the correlation of the reference probe and vehicle velocities using this scaling ratio (1.53) for the different tests. During the testing, there was no higher location on the

vehicle that could be used to reposition the reference probe and try to get out of the accelerated flow.

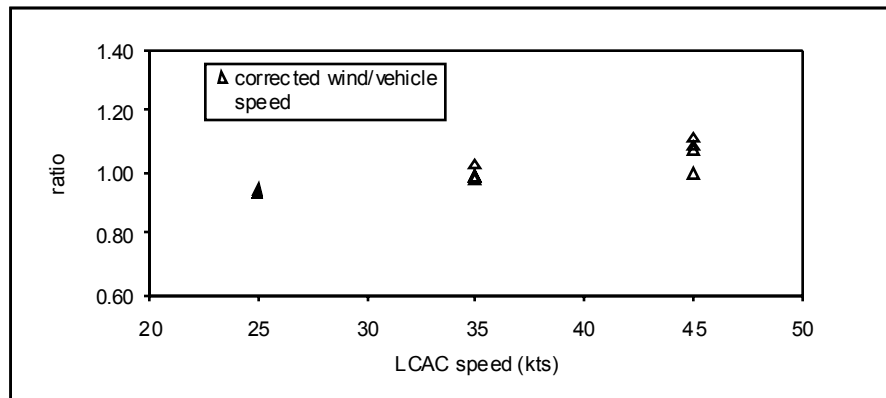


Figure 6 Ratio of corrected average reference probe to LCAC speeds

Even with the corrected reference probe data, normalizing the inlet flow Kiel probe data was not done because of other difficulties that would be introduced. For example, some of the probes were clearly located where the air flow was blocked by the superstructure, and adjusting their values based on wind speed changes in the freestream did not make sense. Making wind speed corrections to probes that were in the freestream would require interpretation of which probes were blocked or not, further confusing the issue. Drag variations on the vehicle caused by wind gusts would cause propeller pitch variations as the pilot tried to maintain constant speed, and these propeller pitch changes would influence the inflow as well.

The only further data reduction was to simply average the probe data for the corresponding upwind and downwind runs. The data across the upper quadrant of the propeller disc reflected the variations in going upwind or downwind. Figure 7 shows this.

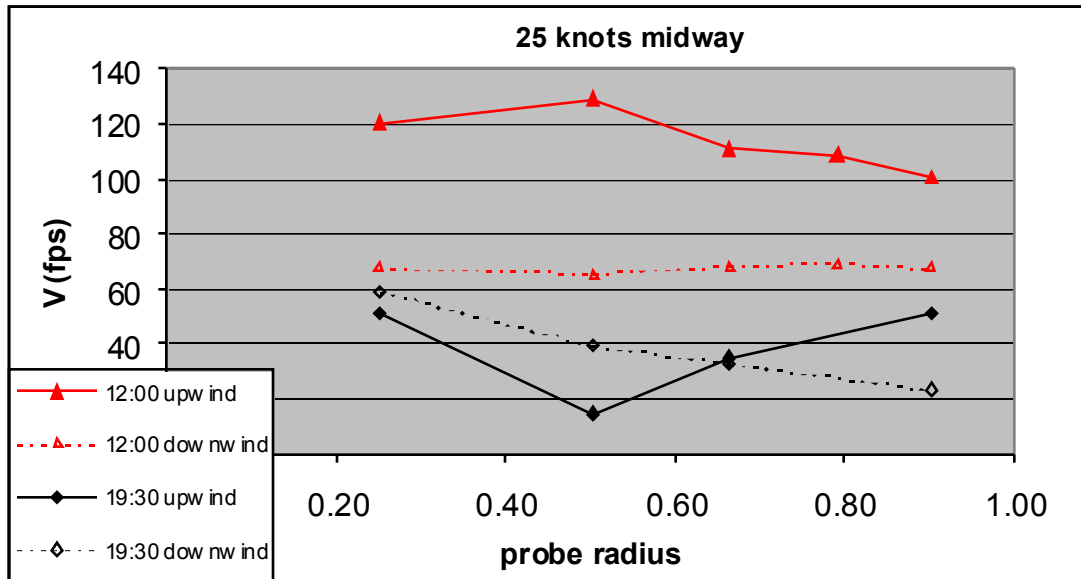


Figure 7 Comparison of upwind and downwind data

Data Adjustments

Water spray clogged the static pressure line on runs 22-27, but the average value of the static pressures for the other runs at the same speeds and directions were used to correct those data. And some of the probes during other tests were either clogged or had negative differential pressure readings, and those values were ignored.

Data Accuracy

The overall instrumentation accuracy for measuring velocity is in the order of 1% to 2%, but a greater source of error is the assumption that the static pressure in the plane of the probes is constant[1]. All the Kiel probe data are derived assuming that the static pressure against which their differential pressure is measured is the same as the static pressure at the probe location. Yet the static pressure was measured only at the center of the rake assembly, in a sheltered location. Any curvature of the inflow towards the propeller implies a radial pressure gradient required to accelerate the flow in that direction, and certainly there will be curvature of the flow around the superstructure into the propeller. A Prandtl type pitot-static probe avoids this difficulty, but requires alignment with the flow, which is unknown in this case. The Kiel probe enjoys the advantage of being misaligned to the flow yet still capturing the total pressure correctly. The error of the uniform static pressure assumption can be estimated by computation of the inlet flowfield, and examining the deviation of the static pressures (derived from potential flow) from the measured centerline value.

RESULTS

Figure 8, Figure 9, Figure 10, and Figure 11 show the resulting average velocities at the different radial and angular locations for bollards, 25 kts, 35 kts, and 45 kts, respectively. The angular locations are denoted by the position on a clock, looking downstream at the propeller, with 12:00 hrs being up and 6:00 being down. The rake positions are noted at the tops of the graphs.

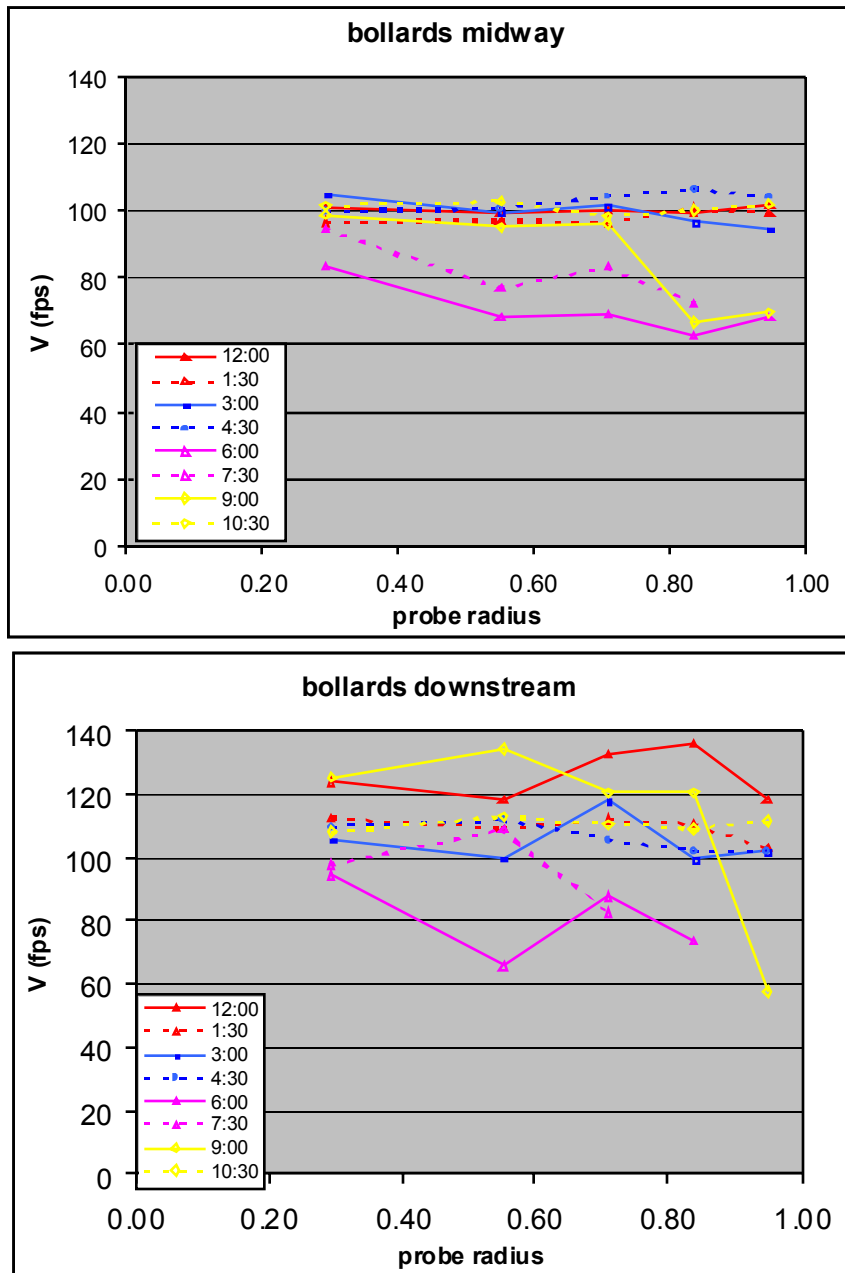


Figure 8 Bollard velocities

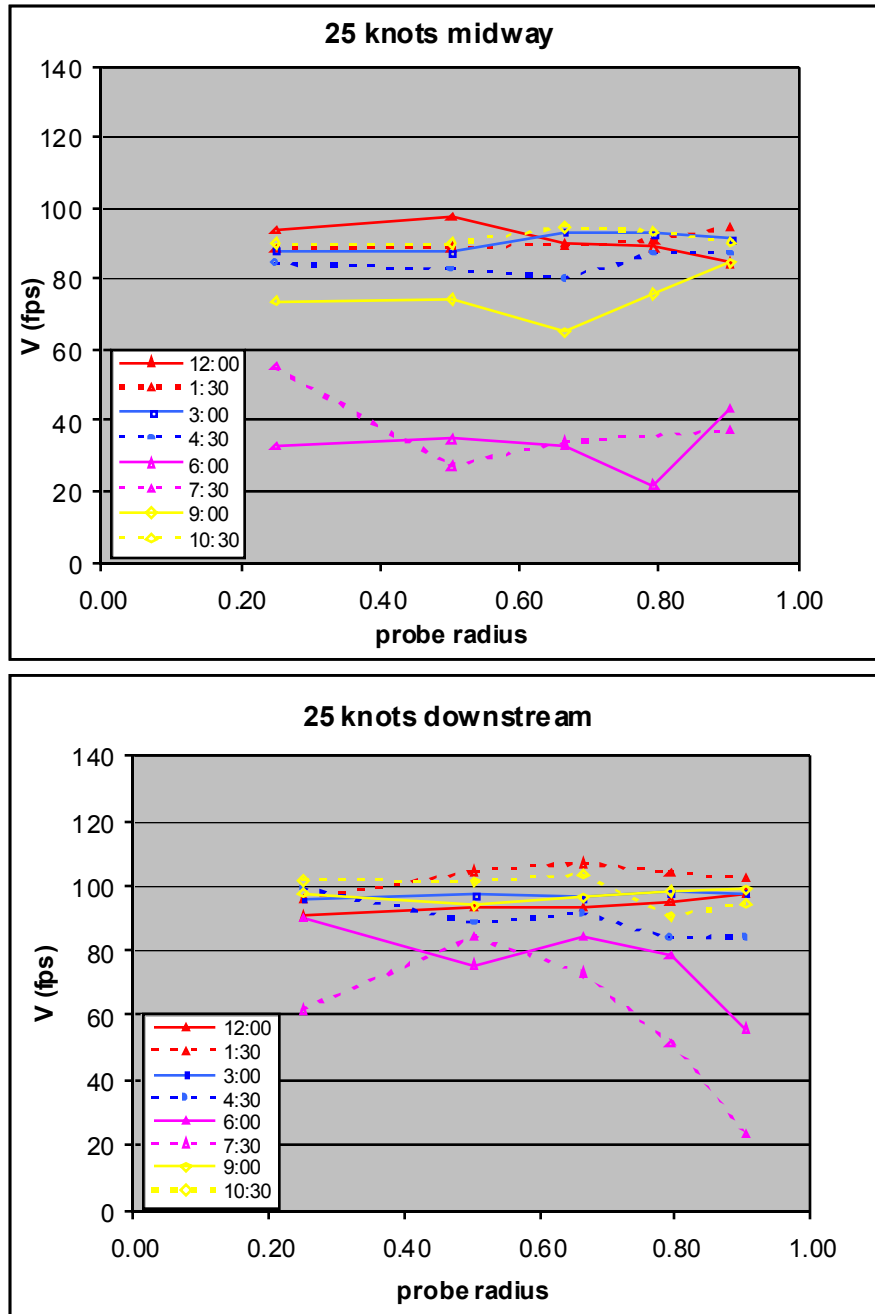


Figure 9 25 knot velocities

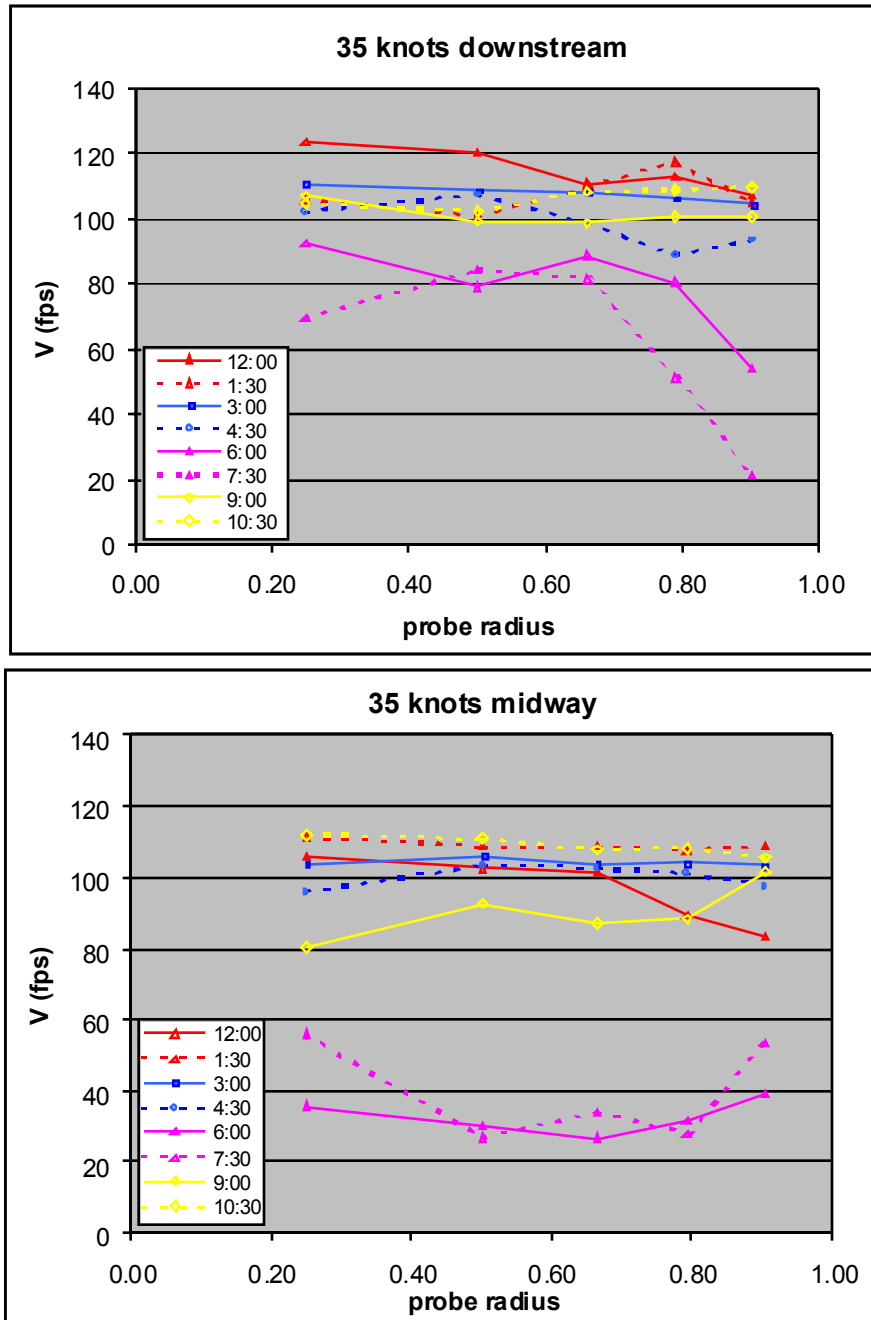


Figure 10 35 knot velocities

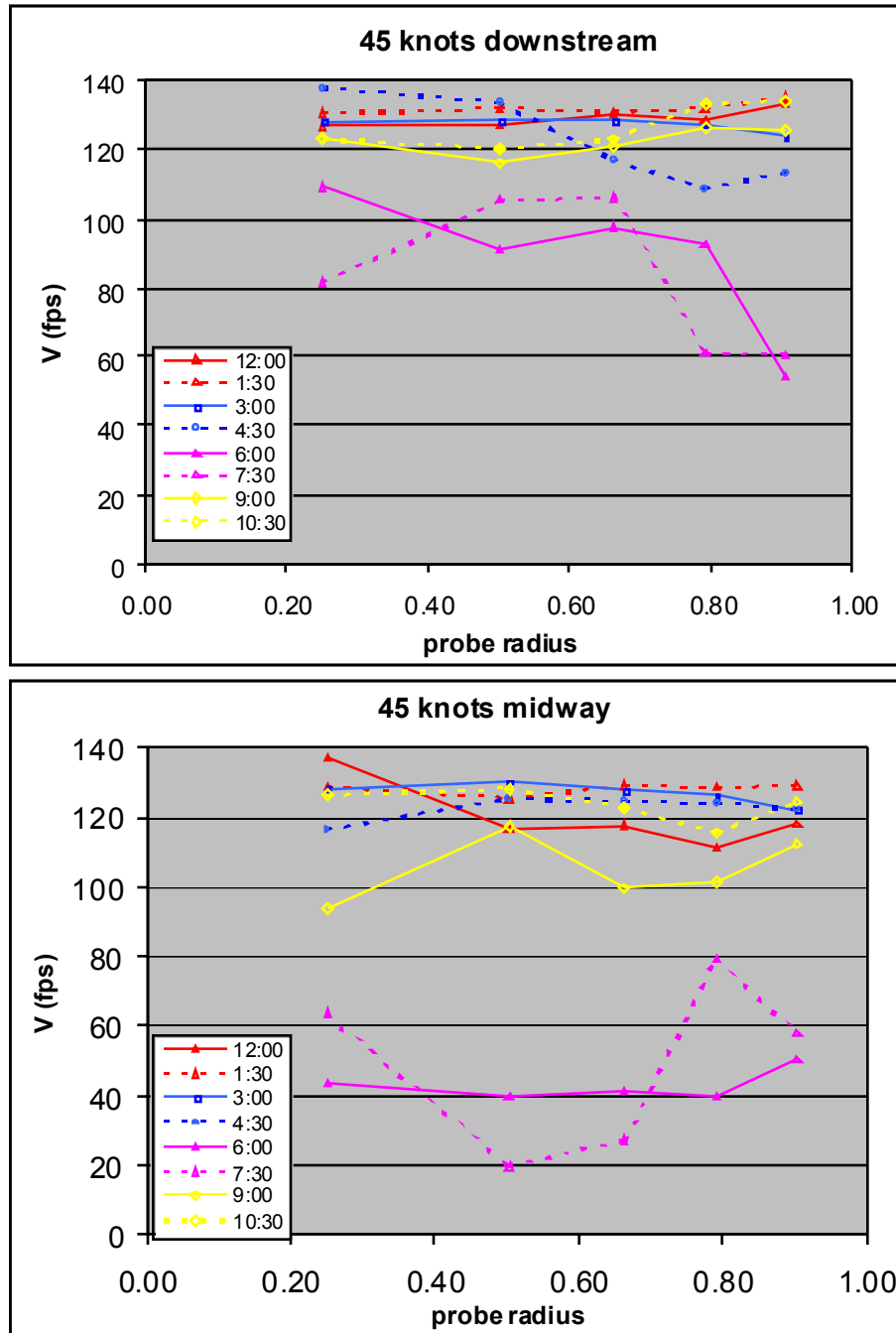


Figure 11 45 knot velocities

Overall the velocity graphs show deficits in the lower, outboard sectors of the inflow. These deficits are not surprising given the blockage of the propeller by the superstructure and the side panel that shields the propeller from waves along the side. The bollard data show velocity deficits at the 18:00 and 19:30 positions, and at the outboard positions at 21:00. The velocity uniformity improves moving downstream, but the deficit at the 21:00 outboard position remains for some

reason. The 25 knot data show deficits again at 18:00, 19:30, and some at 21:00, and the velocities accelerate closer to the propeller. The low values at the tips of the 18:00 and 19:30 data in the downstream position may be caused by a short fence or skirt that runs along the bottom rail of the handrail upstream of the propeller, blocking the flow. This fence extends up 8 inches from the deck. The 35 knot and 45 knot data show similar patterns. Figure 9 shows the superstructure around the starboard propeller area to give an idea of the flow blockage.



Figure 12 Views of starboard propeller

CONCLUSIONS

Air inflow velocities have been measured on a full-scale LCAC vehicle over a range of speeds, including bollards at full power. The measurements at two streamwise locations and eight angular positions show consistent velocity deficits in the region extending from the lower vertical angle to the horizontal outboard angle ahead of the propeller. Velocity deficits also appear near the outboard edge of the horizontal plane. Moving downstream towards the propeller, the velocities accelerate and become more uniform as well.

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